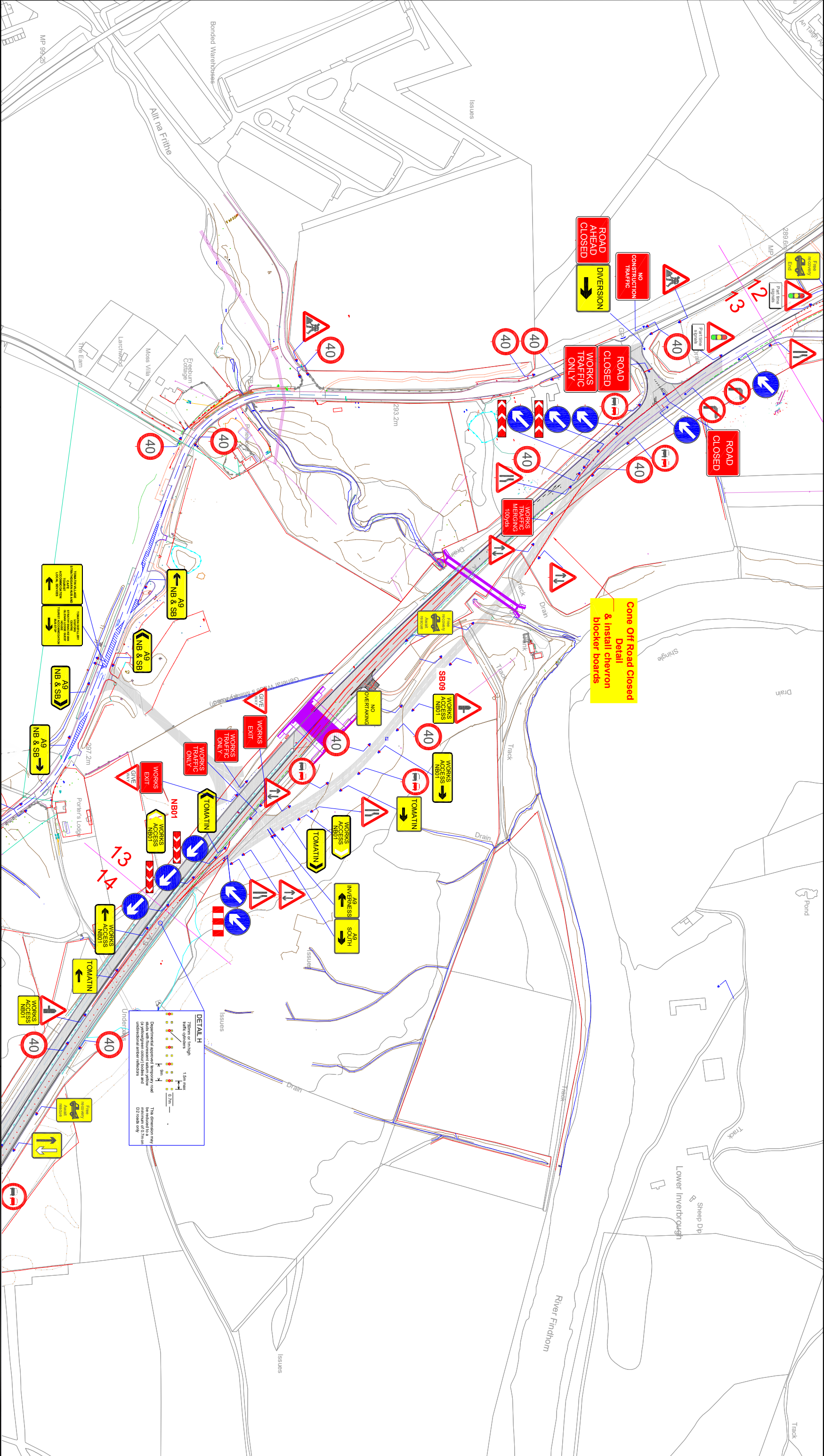




KEY :				Coning detail	
				Sign position	